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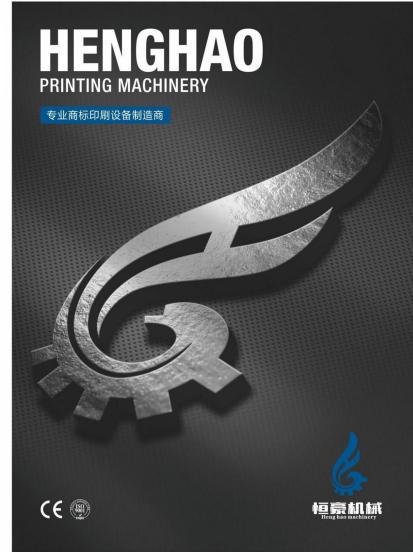
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本公司产品不断改进,如有与样本不符以实物为准。 The company's products continue to improve, if there is inconsistent with the sample in kind prevail.



HJZ-370B 62

机组柔版印刷机 6 colors unit type flexo printing machine



产品特点 Product features

该单元式渠印机是我们最新的机器。自在具有高速和1M.标签功能生产 高质量标签。该机器户气紧源,幅面路径短。可避免浪费 材料,整机 采用全何服电机保持弥力 薄膜或低张的平滑和稳定。是打印高的最佳 机器质量标签。

This unit type flexo presses is our newest machine which aimed to produce high quality label with high speed and IML label function, This machine compact size and short web path keeps wastage of material, The full machine adopt all servo motor which keep the tension of film or paper smoothly and stable. It is best machine to print high quality label.



主要技术参数 Main Technical Parameters

最大材料宽度 最大印刷宽度 颜色数量	Max.Web width Max.Printing width Color quanity	380mm 370mm
		370mm
颜色数量	Color quanity	
		6 colors
最大放卷直径	Max.Unwind Diameter	700mm
最大收卷直径	Max.Rewind Diameter	700mm
最大印刷速度	Max.printing speed	120m/min
印刷精度	Printing Precision accuracy	±0.1mm
模切精度	Rotary die cutting accuracy	±0.15mm
印刷周长	Rang of printing	228.6-600mm(72-189Z
模切速度	Max.label die cutting speed	100m/min
前套准	Pre -registration	Color sensor
材料厚度	Thickness of material	0.02mm-0.35mm
功率	Power	60KW 50/60HZ
所需的气压	Air Supply	0.8KPA
机器重量	Machine Weight	About 8000KG
机器尺寸(长*宽*高)	Machine Dimension	12500*1450*1500mm
原材料	Material	All Paper material , Aluminum material , some of unsupport film



HOHESTY CAST QUALITY, INNOVATION AND CHANGE IN THE FUTURE



企业简介 COMPANY PROFILE

温州恒寮机械有限公司是专业生产印刷机设备及印后设备供应商。专业生产承饭印刷机、模切机、 分切机等自动化设备以及一系列的配套服务,力求做成行业生产质量及服务口牌最好的企业! 温州恒寮机械有限公司秉承"诚信博就品质。创新改变未来"的企业精神,坚持"客户至上、卓越品 质、精益求精、拓展创新"的质量方针,不断完善质量管理体系,夯实质量管理的基础工作,严格工艺 纪律,提高过程控制水平,努力满足用户的需求是公司不断发展的动力,我们将不断创新、持续改进、 完善服务,制造更多性能优良的产品满足市场的需要。

公司竭诚为广大顾客服务,以诚信为本与客商发展友好合作关系。

Wenzhou Heng Hao Machinery Co., Ltd. is a professional production of printing equipment and printing equipment suppliers. Specializing in the production of flexo printing machine, die-cutting machine, cutting machine and other automated equipment, as well as a series of supporting services, and strive to make the industry production quality and service reputation of the best enterprises!

Wenzhou Heng Hao Machinery Co. Ltd. adhering to the "integrity cast quality, innovation and change in the future" spirit of enterprise, adhere to the quality policy of "customer first, excellent quality, excellence, expand innovation, and constantly improve the quality management system, laying the foundation work of quality management, strict process discipline, improve the process control level, to meet the needs of users is the power of the continuous development of the company, we will continue to innovation, continuous improvement, improve services, create more excellent products to meet the needs of the market.

The company wholeheartedly for the general customer service, in good faith with customers to develop friendly relations of cooperation.



多功能柔版印刷机 Multifunctional Flexo Printing Machine



主要技术参数 Main Technical Parameters

型号	Model	HRY-320A
印刷速度	Printing speed	50m-60m/min
电压	Voltage	380V±10%
印刷色数	Printing chromatic number	5 colors
总功率	Total power	35kw
进料宽度	Feed width	320mm
息气压	Total pressure	0.6MP
最大放卷直径	Max. unwinding diameter	600mm
最大收卷直径	Max. winding diameter	600mm
重量	Weight	3000kg
最大印刷尺寸	Max. print size	180-380mm
外形尺寸	Outline dimension	3000×1200×2650mm
套印精度	Printing precision	±0.15mm



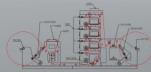








- 液压自动上料 Automatic hydraulic lifting device
- 2 自动光眼纠偏 Automatic optical eye correction
- 自 电量装置 Corona treatment device
- 4 印刷组 Printing group
- 4 控制台 Control panel





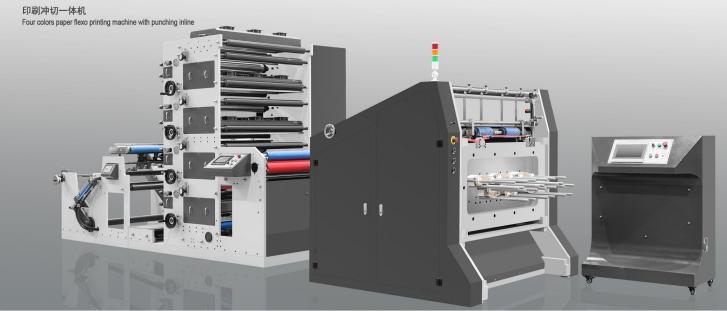
- 1. 采用陶瓷网纹辊传墨,停机时自动脱离印刷辊。
- 2. 每组单独的360°周向对版装置及独立的烘干系统。
- 3. 放料采用磁粉制动(自动恒张力控制)。
- 4. 收料采用变频电机(自动恒张力控制)。
- 5. 本机采用进口变频无极调速。
- 6. 收、放料设计有自动液压升降。
- 7. 本机功能齐全,从上料、电晕、纠偏、印剧、收料 一次完成。
- 1. Adopt the anilox roller to spread ink.
- 2. Unwinding and rewinding are controolled by magnetic power brake, clutch, (or by automatic tension controller of mitsubishi, made in japan)
- 3. Each printing unit adopt 360° for registration.
- 4. Each printing unit have one IR drier.
- 5. The rubber roller can break away automatically while parking, and running at a low speed, in order to avoid ink being dry.
- 6. The main motor is adopted the import stepless, regulation of frequency conversion. 7. Unwinding, web guiding, printing, IR drying, die cutting, waste, rewinding,
- strimming, rewinding, can be finished in one process This is an ideal machine for printing factory to print many kinds of paper cup.

主要技术参数 Main Technical Parameters

印刷速度	Printing speed	50m-60m/min
印刷色数	Printing chromatic number	4 colors
进料宽度	Feed width	860mm
最大放卷直径	Max. unwinding diameter	1300mm
最大收卷直径	Max. winding diameter	1300mm
最大印刷尺寸	Max. print size	180-380mm
套印精度	Overprint precision	±0.15mm
电压	Voltage	380V±10%
总功率	Total power	36kw
总气压	Total pressure	0.6MP
重量	Weight	4500kg
外形尺寸	Outline dimension	4500×1800×2250mm







这是一种经济环保的柔印和冲孔模切联机,当 空白原料进入机器时,首先将其印刷,当印刷 部分完成时,印刷品将进入冲孔模切部分,切 割成纸张出口,如纸版,纸杯,冰淇淋简等。 机器由PLC控制,所有数据均显示在屏幕上。 This is an economical and environmental friendly flexo printing and punching die cutting inline, when blank raw material feed into machine, firstly it will be printed, and when printing part is finished, printed material will be run into punching die cutting part, cut into sheet outlet such as paper plate, paper cup, ice cream cone etc. Machine will be controlled by PLC, all data will be displayed on screen.





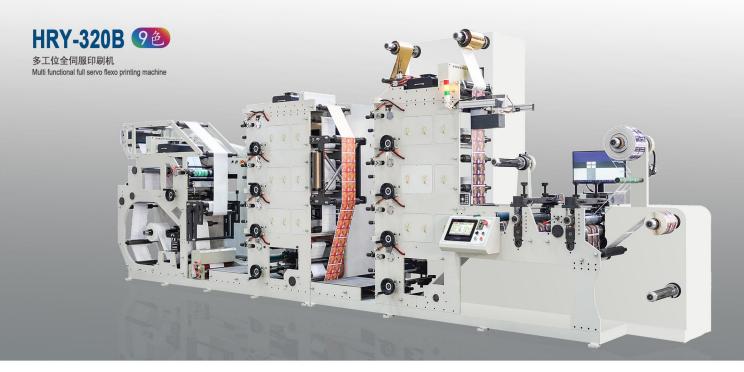




主要技术参数 Main Technical Parameters

型号	Model	HRY-850C-4C
印刷部分	Printing part	
印刷速度	Printing speed	40m/min
印刷颜色	Printing color	4 colors
最大印刷宽度	Print max width	850mm
放卷宽度	Unwind roll width	860mm
放卷直径	Unwind roll diameter	1300mm
印刷周长	Printing length	180-380mm
套色精度	Registering accuracy	±0.10mm
总功率	Total power	30KW
气压	Air press	0.6MP
电压	Voltage	380V±10%
机器尺寸(长*宽*高)	Machine dimension	3500X2300X2350 mm

冲切部分	Punching part	
冲切速度	Punching speed	190-200 times/min
最大进料室度	Maximum feeding width	860mm
最大模切宽度	Maximum die cutting width	400*850mm
定位精准	Locating precision	±0.1mm
总功率	Total power	8.5kw
润滑系统	Lubrication system	Manual



- 1. 柔印机采用网纹辊涂墨。具有耐磨、防锈、使用 寿命长等特点。可以提高印刷效率。
- 2. 柔印机的放卷由磁性动力制动器控制。收卷由伺服
- 电机控制,张力设定由运动控制器控制触摸屏完成。 3. 柔印机垂直印刷单元采用360°伺服电机调节定位。
- 4. 柔印机的每个印刷单元都有一个红外干燥器。可选 配UV干燥机。 5. 柔印机的胶辊可以在停车时自动脱离,并在低速运行,
- 以避免水被晒干。
- 6. 整机采用伺服电机控制
- 7. 放卷、复卷轴采用空气轴,方便换料、卸料。 8. 柔性版印刷机的放卷、印刷、上光、红外干燥、覆膜、
- 复卷等工序可一次完成,这种印刷机最适合各印刷公司印 刷不干胶纸标签及其他商业标签、纸杯、铝箔、塑料薄膜等。

- 1. The flexo printing machine adopts the anilox rollers to spread ink, which is characterized by wearable, rust-resistant and long using life, etc. It can improve the printing efficiency.
- 2. Unwinding of the flexo printing machine is controlled by magnetism power brake. Rewinding is controlled by servo motor, tension setting will be done by motion controller control
- 3. Vertical printing unit of the flexo printing machine adopt 360° servo motor to regulate for registration.
- 4. Each printing unit of the flexo printing machine has one IR drier. UV dryer can be optional.
- 5. The rubber roller of the flexo printing machine can break away automatically while parking, and running
- at a low speed, in order to avoid water being dried. 6. Whole machine is controlled by servo motor
- 7. Unwinding and rewinding shaft adopt air shaft, it's convenient to change load and unload the material. 8. Unwinding, printing, varnishing, IR drying, laminating and rewinding of the flexo printing machine can be finished in one process, this kind of printing machine is best for each printing companies to print on adhesive-paper labels and other commercial label,paper cup, aluminum foil, plastic film, etc.

主要技术参数 Main Technical Parameters

型号	Model	HRY-320B-9C
最大印刷速度	Maximum Printing speed	100m/min
印刷颜色	Printing color	9 colors(1+4+4 colors)
最大印刷宽度	Maximum printing width	320mm
最大材料宽度	Maximum web width	330mm
最大放卷直径	Unwind roll diameter	600mm
最大收卷直径	Rewind roll max diameter	600mm
印刷周长	Printing length	175-380mm
套色精度	Registering accuracy	±0.15mm
气压	Air press	0.6MP
电压	Voltage	380V±10%
机器重量	Machine weight	5000kg
机器尺寸(长*宽*高)	Machine dimension	5500X1350X2250 mm
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本机采用电脑触摸屏控制的一体印刷横切机,操作方便,易学。从送纸到印刷,再到横切 分切最后到堆叠成品都是一次性完成的。 This machine adopts computer touch screen control and manual operation as a whole inline machine (flexo printing and sheet cutting machine), which is easy to operate and easy to learn. From feeding to printing to slitting and stacking paper at one time.









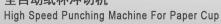
主要技术参数 Main Technical Parameters

型号	Model	HRY-850D-4C
印刷部分	Printing part	
纸张厚度	Paper weight	30-400gsm
印刷速度	Printing speed	60m-80/min
印刷颜色	Printing color	4 colors
最大印刷宽度	Maximum web width	860mm
印刷周长	Maximum printing size	175-380mm
放卷直径	Maximum unwinding diameter	1300mm
套色精度	Register accuracy	±0.15mm
总功率	Total pressure	0.5Mpa
气压	Voltage	380V±10%

	Sheet cutting	
最大切割速度	Maximum cutting speed	60m/min
切割方式	Cutting way	Guillotine knife
最大切割长度	Maximum cutting length	400mm
最大卷宽度	Maximum roll width	860mm
空气压力	Air pressure	0.6Mpa
分切刀片	Slitting blade	3pcs air knives
自动上料输送机	Automatic feeding conveyor	One set
气压	Voltage	380V,50/60hz

HCQ-850A

全自动纸杯冲切机

















主要技术参数 Main Technical Parameters

型号	Model	HCQ-850A
冲切速度	Punching speed	180-200 times/min
最大进料宽度	Max. feed width	860mm
最大放卷直径	Max. unwinding diameter	1400mm
最大模切宽度	Max. die width	400*850mm
定位精准	Accurate positioning	±0.15mm
最大堆垛长度	Max. stacking length	400mm
气压	Pressure	0.6mp
电压	Voltage	380v ±
总功率	Total power	8.5kw
重量	Weight	3500kg
外形尺寸	Outline dimension	3500*1600*2000mm

HMQ-320YW

手环模切机

Tyvek wristband die cutting machine



产品特点 Product features

这个机器专门用于将高密度聚乙烯纤维材料(Tyvek)切割成康带的新设计。它适用于切割毛纸和底色Tyvek 材料。模切、途胶、输出可一步完成。具有纠偏被置、热熔胶系统、轮转模切站、输送带等功能。该机具有结构紧痪、速度快、效率高、操作方便、运行平稳等特点。



It is new designs for specialized in cutting high density polyethylene fiber material (Tyvek) into wristband. it suitable for cut blank and base color Tyvek material. Die cutting, gluing and output can be finished in one process. It has function of web guide, hot melt glue system, rotary die cutting station, conveyor. The machine has the characteristics of compact structure, fast speed, high efficiency, easy operation, steady running etc.

主要技术参数 Main Technical Parameters

型号	Model	HMQ-320YW
模切速度	Die cutting speed	30m/min
材料宽度	Maximum web width	320mm
最大放卷直径	Unwind roll diameter	600mm
模切精度	position accuracy	±0.15mm
总功率	Total power	10KW
电压	Voltage	380V,3phase
机器尺寸	Machine dimension	4200X1300X1700 mm

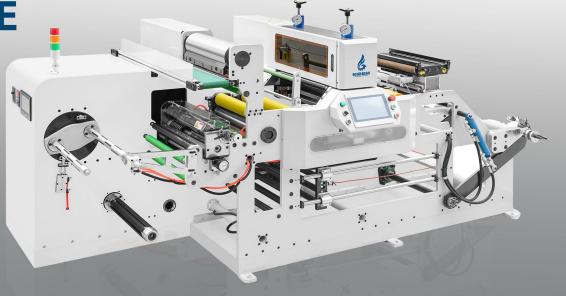




全伺服间歇模切机旋转双收

Full servo semi rotary die cutting machine with slitting and turret rewinding

HMQ-350JE



产品特点 Product features

间碳·戊辛轮转被切机是一种新产品。它配各了侧腿电机运动控制系统, 并或名者指令易器未常置高程度的轮转被切成体。本和达用于预印等逐。 数卷。周压周模位、分切、是每一次完成。它可以以下转换式运行。 也可以以全种转机运行。中国特时,机器可以的组。无器计对不同的标签 更换入间的细胞。只需更更杂光性相关,该即都是个对偏极宽。可以于他 地引以材料。该机具有结构紧索,速度快、效率高、操作方便、分切离动。





Intermittent Semi-rotary die cutting is a new product, it equipped with Servo Motor motion control system, and register sensor to arrange high accurate rotary die-cutting system. This machine is applicable to pre-printed labels. Unwind, rotary die-cutting, slitting and rewinding can be finished in one process. It can be run with semi-rotary mode as well as full rotary mode. With semi-rotary time, the machine doesn't need to change different magnetic cylinders for different labels because it can go backward. Only flexible die is required to be changed. The machine was equipped with web guiding to guide the material smoothly. The machine has the characteristics of compact structure, fast speed, high efficiency, easy operation, accurate slitting, steady running etc.

主要技术参数 Main Technical Parameters

型号	Model	HMQ-350JE
最大的材料宽度	Maximum web width	350mm
最大放卷直径	Maximum unwinding diameter	600mm
最大收卷直径	Maximum rewinding diameter	600mm
最大半轮转模切速度	Die cutting speed (semi-rotary)	50m/min
最大全轮转模切速度	Die cutting speed (rotary)	120m/min
最大分切速度	Maximum slitting speed	120m/min
模切长度(间歇模式)	die cutting length (Semi-rotary)	476mm(namely 150T)
模切长度(全轮转)	die cutting length (full rotary)	570mm(namely 180T)
模切定位	Die cutting positioning way	Color sensor
标配磁性辊	Standard magnetic cylinder	150T (476mm)
分切宽度	Slitting device	12-350mm
电压	Voltage	380V+N+PE
机器尺寸	Machine dimension	2200x1300x1500mm
机器重量	Machine weight	1600kg









