



HONNÊTETÉ FORGE LA QUALITÉ, INNOVATION
ET CHANGEMENT POUR L'AVENIR

诚信铸就品质，创新改变未来

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本公司产品不断改进，如有与样本不符以实物为准。
The company's products continue to improve, if there is
inconsistent with the sample in kind prevail.

HENGHAO

PRINTING MACHINERY

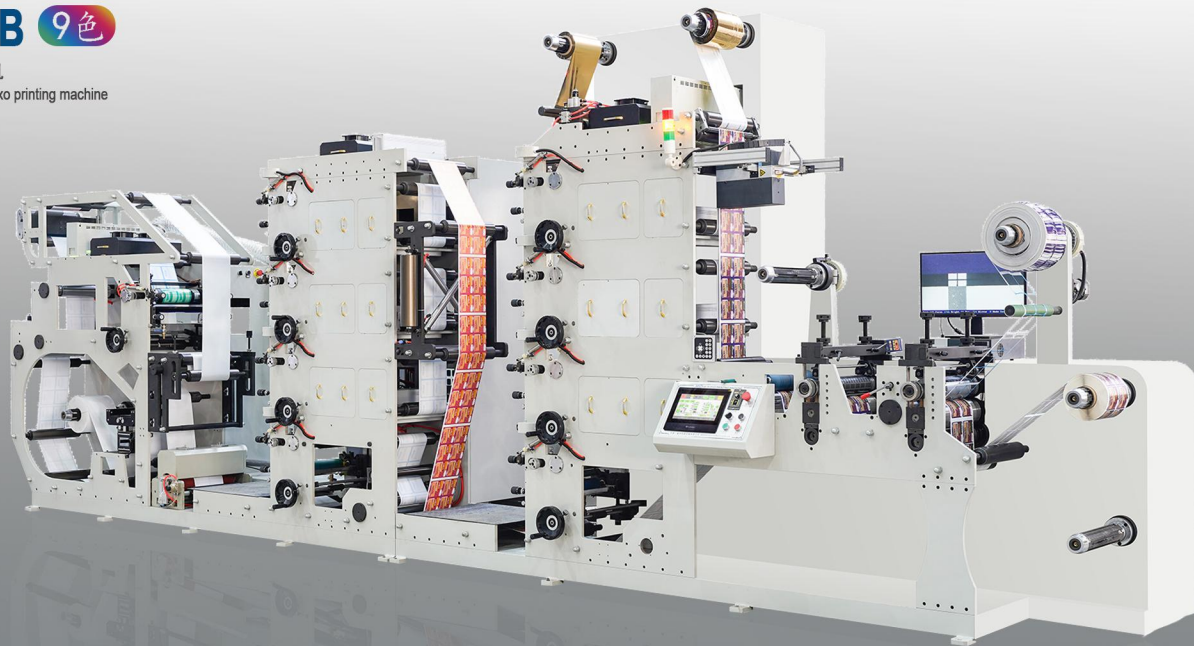
专业商标印刷设备制造商



HRY-320B 9色

多工位全伺服印刷机

Multi functional full servo flexo printing machine



产品特点 Product features

1. 柔印机采用网纹辊涂布，具有耐磨、防锈、使用寿命长等特点。可以提高印刷效率。
2. 柔印机的放卷由磁性动力制动器控制。收卷由伺服电机控制。张力恒定由运动控制器控制触敏调节完成。
3. 柔印机垂直印刷单元采用360°伺服电机调节定位。
4. 柔印机的每个印刷单元都有一个红外干燥器。可选配UV干燥机。
5. 柔印机的胶辊可以在停车时自动脱离，并在低速运行，以避免水被晒干。
6. 整机采用伺服电机控制。
7. 放卷、复卷均采用气垫，方便换料、卸料。
8. 柔性版印刷机的放卷、印刷、上光、红外干燥、覆膜、复卷等工序可一次完成。这种印刷机最适合各印刷公司印刷不干胶标签及其他商业标签、纸杯、铝箔、塑料薄膜等。

1. The flexo printing machine adopts the anilox rollers to spread ink, which is characterized by wearable, rust-resistant and long using life, etc. It can improve the printing efficiency.
2. Unwinding of the flexo printing machine is controlled by magnetism power brake. Rewinding is controlled by servo motor, tension setting will be done by motion controller control touch screen.
3. Vertical printing unit of the flexo printing machine adopt 360° servo motor to regulate for registration.
4. Each printing unit of the flexo printing machine has one IR drier. UV dryer can be optional.
5. The rubber roller of the flexo printing machine can break away automatically while parking, and running at a low speed, in order to avoid water being dried.
6. Whole machine is controlled by servo motor
7. Unwinding and rewinding shaft adopt air shaft, it's convenient to change load and unload the material.
8. Unwinding, printing, varnishing, IR drying, laminating and rewinding of the flexo printing machine can be finished in one process, this kind of printing machine is best for each printing companies to print on adhesive-paper labels and other commercial label, paper cup, aluminum foil, plastic film, etc.

主要技术参数 Main Technical Parameters

型号	Model	HRY-320B-9C
最大印刷速度	Maximum Printing speed	100m/min
印刷颜色	Printing color	9 colors(1+4+4 colors)
最大印刷宽度	Maximum printing width	320mm
最大材料宽度	Maximum web width	330mm
最大放卷直径	Unwind roll diameter	600mm
最大收卷直径	Rewind roll max diameter	600mm
印刷周长	Printing length	175-380mm
套色精度	Registering accuracy	±0.15mm
气压	Air press	0.8MP
电压	Voltage	380V±10%
机器重量	Machine weight	5500kg
机器尺寸 (长*宽*高)	Machine dimension	5500X1350X2250 mm

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.



HOHESTY CAST QUALITY, INNOVATION AND CHANGE IN THE FUTURE

诚信铸就品质，创新改变未来



企业简介 COMPANY PROFILE

温州恒豪机械有限公司是专业生产印刷机设备及印后设备供应商。专业生产柔版印刷机、模切机、分切机等自动化设备以及一系列的配套服务，力求做成行业生产质量及服务口碑最好的企业！

温州恒豪机械有限公司秉承“诚信铸就品质、创新改变未来”的企业精神，坚持“客户至上、卓越品质、精益求精、拓展创新”的质量方针，不断完善质量管理体系，夯实质量管理的基础工作，严格工艺纪律，提高过程控制水平，努力满足用户的需求是公司不断发展的动力，我们将不断创新、持续改进、完善服务，制造更多性能优良的产品满足市场的需要。

公司竭诚为广大顾客服务，以诚信为本与客商发展友好合作关系。

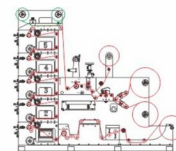
Wenzhou Heng Hao Machinery Co., Ltd. is a professional production of printing equipment and printing equipment suppliers. Specializing in the production of flexo printing machine, die-cutting machine, cutting machine and other automated equipment, as well as a series of supporting services, and strive to make the industry production quality and service reputation of the best enterprises!

Wenzhou Heng Hao Machinery Co., Ltd. adhering to the "integrity cast quality, innovation and change in the future" spirit of enterprise, adhere to the quality policy of "customer first, excellent quality, excellence, expand innovation, and constantly improve the quality management system, laying the foundation work of quality management, strict process discipline, improve the process control level, to meet the needs of users is the power of the continuous development of the company, we will continue to innovation, continuous improvement, improve services, create more excellent products to meet the needs of the market.

The company wholeheartedly for the general customer service, in good faith with customers to develop friendly relations of cooperation.

HRY-320A 5色

多功能柔版印刷机
Multifunctional Flexo Printing Machine



- ① 电晕装置 (选配)
Corona treatment device optional
- ② 纠偏装置
Rectifying device
- ③ 反转装置
Reversing device
- ④ 冷烫装置 (选配)
Cold stamping device optional
- ⑤ 摄像装置 (选配)
Video monitor optional
- ⑥ 刀力模拟装置
Rotary die cutting station
- ⑦ 分切装置 (选配)
Slitting device optional

主要技术参数 Main Technical Parameters

型号	Model	HRY-320A
印刷速度	Printing speed	50m-60m/min
电压	Voltage	380V±10%
印刷色数	Printing chromatic number	5 colors
总功率	Total power	35kw
送料宽度	Feed width	320mm
总气压	Total pressure	0.6MPa
最大放卷直径	Max. unwinding diameter	600mm
最大收卷直径	Max. winding diameter	600mm
重量	Weight	3000kg
最大印刷尺寸	Max. print size	180-380mm
外形尺寸	Outline dimension	3000×1200×2650mm
套印精度	Printing precision	±0.15mm

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.



HJZ-370B 6色

机组柔版印刷机
6 colors unit type flexo printing machine



产品特点 Product features

该单元式柔印机是我们最新的机器，旨在具有高速和IML标签功能生产高质量标签。该机器尺寸紧凑，版面路径短，可避免浪费材料。整机采用全伺服电机保持张力，薄膜或纸张的平滑和稳定，是打印高的最佳机器质量标签。

This unit type flexo presses is our newest machine which aimed to produce high quality label with high speed and IML label function , This machine compact size and short web path keeps wastage of material ,The full machine adopt all servo motor which keep the tension of film or paper smoothly and stable. It is best machine to print high quality label.



主要技术参数 Main Technical Parameters

型号	Model	HJZ-370B
最大材料宽度	Max.Web width	380mm
最大印刷宽度	Max.Printing width	370mm
颜色数量	Color quantity	6 colors
最大放卷直径	Max.Unwind Diameter	700mm
最大收卷直径	Max.Rewind Diameter	700mm
最大印刷速度	Max.printing speed	120m/min
印刷精度	Printing Precision accuracy	±0.1mm
模切精度	Rotary die cutting accuracy	±0.15mm
印刷周长	Rang of printing	228.6-600mm(72-189Z)
模切速度	Max.label die cutting speed	100m/min
前套准	Pre -registration	Color sensor
材料厚度	Thickness of material	0.02mm—0.35mm
功率	Power	60KW 50/60HZ
所需的气压	Air Supply	0.8KPA
机器重量	Machine Weight	About 8000KG
机器尺寸（长*宽*高）	Machine Dimension	12500*1450*1500mm
原材料	Material	All Paper material , Aluminum material , some of unsupport film

可根据客户要求定制不同规格 /According to customer requirements customize different specifications.

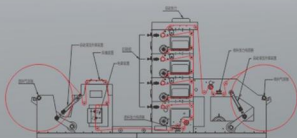


HRY-850A 4色

宽幅柔版印刷机 Flexographic Printing Machine

高效 快速 稳定
Flexographic Printing Machine

- 1 液压自动上料
Automatic hydraulic lifting device
- 2 自动光眼纠偏
Automatic optical eye correction
- 3 电晕装置
Corona treatment device
- 4 印刷组
Printing group
- 4 控制台
Control panel



产品特点 Product features

1. 采用陶瓷网纹辊传墨,停机时自动脱离印刷版。
2. 每组单独的360°周向对底装置及独立的烘干系统。
3. 放料采用磁粉制动(自动恒张力控制)。
4. 收料采用变频电机(自动恒张力控制)。
5. 本机采用进口变频无级调速。
6. 收、放料设计有自动液压升降。
7. 本机功能齐全,从上料、电晕、纠偏、印刷、收料一次完成。

1. Adopt the anilox roller to spread ink.
2. Unwinding and rewinding are controlled by magnetic power brake, clutch, (or by automatic tension controller of mitsubishi, made in japan)
3. Each printing unit adopt 360° for registration.
4. Each printing unit have one IR drier.
5. The rubber roller can break away automatically while parking, and running at a low speed, in order to avoid ink being dry.
6. The main motor is adopted the import stepless, regulation of frequency conversion.
7. Unwinding, web guiding, printing, IR drying, die cutting, waste, rewinding, strimming, rewinding, can be finished in one process This is an ideal machine for printing factory to print many kinds of paper cup.

主要技术参数 Main Technical Parameters

印刷速度	Printing speed	50m-60m/min
印刷色数	Printing chromatic number	4 colors
进料宽度	Feed width	860mm
最大收卷直径	Max. unwinding diameter	1300mm
最大收卷直径	Max. winding diameter	1300mm
最大印刷尺寸	Max. print size	180-380mm
套印精度	Overprint precision	±0.15mm
电压	Voltage	380V±10%
总功率	Total power	36kw
总气压	Total pressure	0.6MP
重量	Weight	4500kg
外形尺寸	Outline dimension	4500×1800×2250mm

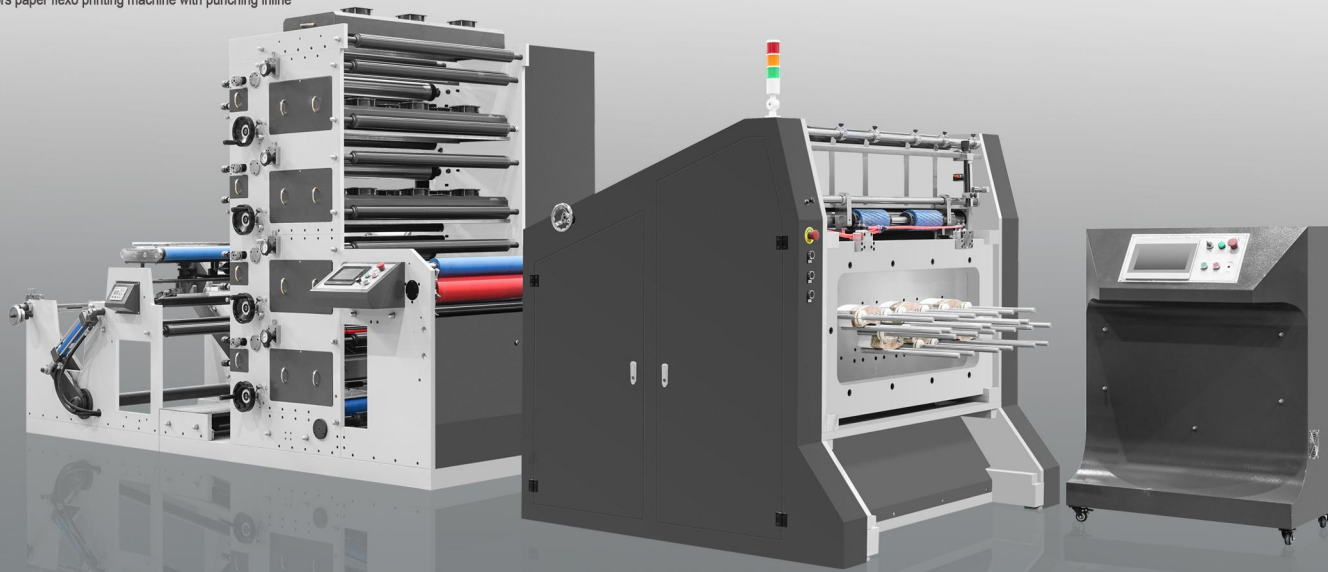
可根据客户要求定制不同规格 / According to customer requirements customize different specifications.



HRY-850C 4色

印刷冲切一体机

Four colors paper flexo printing machine with punching inline



产品特点 Product features

这是一种经济环保的柔印和冲孔模切联机，当空白原料进入机器时，首先将其印刷，当印刷部分完成时，印刷品将进入冲孔模切部分，切割成纸张出口，如纸版，纸杯，冰淇淋筒等。机器由PLC控制，所有数据均显示在屏幕上。

This is an economical and environmental friendly flexo printing and punching die cutting inline, when blank raw material feed into machine, firstly it will be printed, and when printing part is finished, printed material will be run into punching die cutting part, cut into sheet outlet such as paper plate, paper cup, ice cream cone etc. Machine will be controlled by PLC, all data will be displayed on screen.



主要技术参数 Main Technical Parameters

型号	Model	HR Y-850C-4C
印刷部分	Printing part	
印刷速度	Printing speed	40m/min
印刷颜色	Printing color	4 colors
最大印刷宽度	Print max width	850mm
放卷宽度	Unwind roll width	860mm
放卷直径	Unwind roll diameter	1300mm
印刷周长	Printing length	180-380mm
套色精度	Registering accuracy	±0.10mm
总功率	Total power	30KW
气压	Air press	0.6MPa
电压	Voltage	380V±10%
机器尺寸（长*宽*高）	Machine dimension	3500X2300X2350 mm

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.

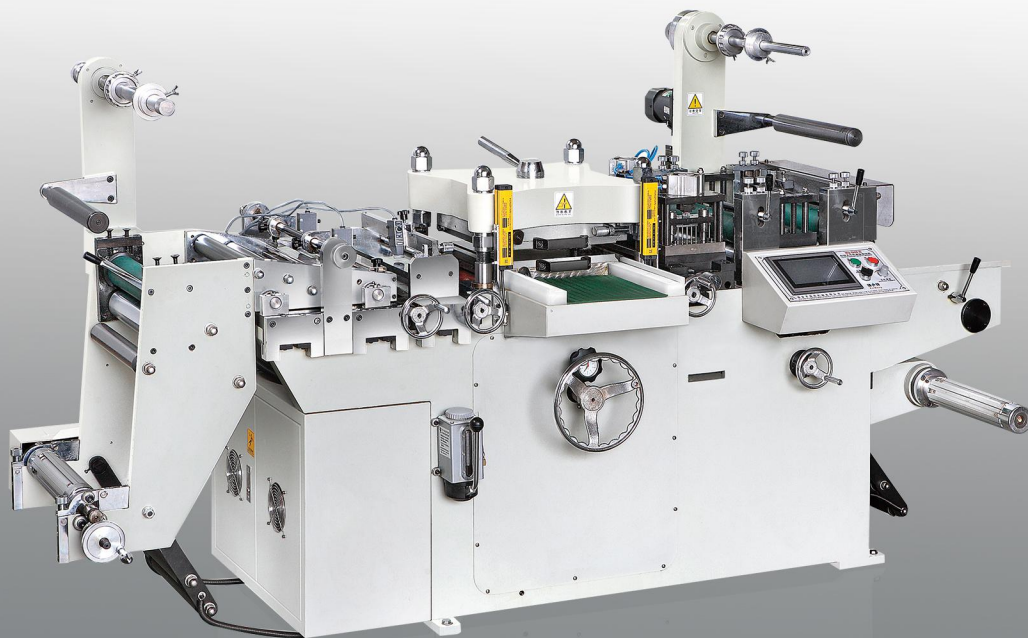
冲切部分	Punching part	
冲切速度	Punching speed	190-200 times/min
最大进料宽度	Maximum feeding width	860mm
最大模切宽度	Maximum die cutting width	400*850mm
定位精度	Locating precision	±0.1mm
总功率	Total power	8.5kw
润滑系统	Lubrication system	Manual

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HMQ-320PA

商标模切机

Trademark Die-cutting Machine



适用材料 Applicable materials

1. 胶贴产品：各种电子、电器、手机特殊胶垫、硅胶贴、魔术贴、导电胶、强力双面胶、日本3M索尼特背光源等电子工业、IT业、薄膜开关。汽车制造业中所适用的胶贴产品。
2. 防尘材料：化妆棉、相机棉、高密海绵、过滤棉、防尘网、无纺布。
3. 防震产品：同力胶垫、橡胶胶垫、PORON垫、3M、阻绝EVA、高发泡。
4. 绝热、EMI：防火快巴纸、铝箔、铜箔、PVC、PET、牛皮纸、海绵护套、珍珠棉护套。
5. 耐热隔热材料：砂胶片、透明云母片、纤维片、隔热棉（布）。



1. Adhesive products: all kinds of electronics, electrical appliances, mobile phone special rubber pad, silicone paste, magic paste, conductive adhesive, Strong double-sided adhesive, Nitto 3M SONY special backlight screen, electronic industry, IT industry, membrane switch. steam Adhesive products used in automobile manufacturing industry.
2. Dust materials: cotton, cotton cameras, high density sponge, filter cotton, dust-proof net, non-woven fabric.
3. Earthquake: rubber pad, rubber pad, pad PORON, 3M, EVA, high foaming flame retardant.
4. Insulation, EMI, fireproof paper, aluminum foil, copper foil, PVC, PET, kraft paper, sponge sheath, Pearl cotton sheath.
5. Heat insulation materials: silicone sheet, transparent mica, fiber cloth, cotton insulation (cloth).

主要技术参数 Main Technical Parameters

型号	Model	HMQ-320PA
模切速度	Die cutting speed	20-180 times/min
放卷最大直径	Max. roll diameter	450mm
卷筒纸最大宽度	Max. web width	320mm
模切面积	Die cutting area	290*300mm
定位精准	Positioning accuracy	±0.10mm
总功率	Total power	3kw
整机重量	Weight	1700kg
外形尺寸	Outline dimension	2600*950*1400mm

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.



HMQ-320PS

双座不干胶模切机

Double Stations Flatbed Die Cutting Machine For Adhesive Trademark



产品特点 Product features

该机是在标准单座平压平的基础上增加一组黄金工位，可以实现黄金模切一次性完成，也可以完成模切2次的工作。该机以平压平高精度模切，送料及切片由伺服电脑控制，印刷标两面及纵向色标由三只光电眼精确跟踪定位，模切、收废、切片或自动贴标机用的卷料收卷一次完成。非常适用于纸张不干胶商标、涤纶薄膜商标及碳纤维内商标的模切。该机是全轮转高速卷筒商标印刷机、柔性版印刷机、连续丝印机、凹版印刷机及防伪商标模切机最佳配套设备，是各商标印刷厂配套最理想高效率的机型，还适用于电子行业、胶黏带制品行业模切成型最佳设备。

TXM-200A two-seater type auto die cutting machine for self adhesive trademark adds one gold stamping station on the basis of TXM-200A two-seater type auto die cutting machine for self adhesive trademark. Gold stamping and die-cutting can be finished in one process. also can finish twice die-cutting.

The machine adopts accurate flatten die-cutting system, material lowering is controlled by servo motor, printing on both sides and longitudinal color logo by three photocells do the web-guiding job, Die-cutting, waste rewinding and rewinding(or sheetery) or automatic labeling machine with the drum winding can be finished in one process. It's suitable for die-cutting adhesive paper, dacron label and laser hologram mark.

This is the ideal association equipment for high speed rotary drum trademark printing machine, flexo printing machine, silk screen printing machine, gravure printing machine and hologram mark printing machine. It's the most efficient machine for printing house. Also it's suitable for electronic industry, and the best equipment of the adhesive tape products industry die cutting forming.



主要技术参数 Main Technical Parameters

型号	Model	HMQ-320PS
模切速度	Die cutting speed	20-300 m/min
模切材料宽度	Max. web width	320mm
最大放卷直径	Max. unwind roll diameter	500mm
最大收卷直径	Max. rewinding diameter	480mm
最大模切面积	Max. die cutting area(width*length)	300*300mm
定位精度	Positioning accuracy	±0.1mm
机器重量	Machine weight	About 2.8T

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.



HFQ-320AP

标签分切复卷机
Label slitting rewinding machine



产品特点 Product features

自动分切机HFQ-320B型是全自动卷筒商标印刷机、卷筒模切机的配套设备，具有PLC触摸屏控制、计米、计数功能，放卷采用光电眼控制。

Auto slitting machine HH-FQ-320B type is a complete set of equipment for full automatic roll trademark printing machine and roll die cutting machine. It has functions of PLC touch screen, meter counting, number counting, the unwinding is controlled by photoelectric eyes.



主要技术参数 Main Technical Parameters

Model	HFQ-320AP
Max web width	320mm
Max unwinding/rewinding diameter	600mm
The core diameter shaft of unwinding and rewinding	76mm
Cutting precision	±0.10mm
Slitting speed	120m/min
Main machine power	1.5kw
Overrll dimensions(L*W*H)	1500*1200*1500mm
Machine Weight	1000KG

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.

HMQ-320YC

双圆刀模切机（带双轴旋转收料）

Double Position Cutter

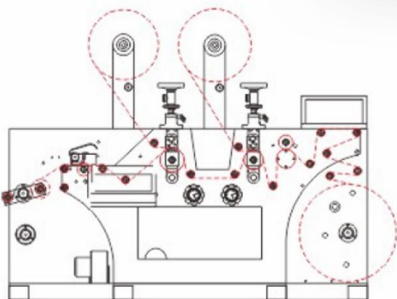
- 1 双旋转收料
Double rotary feeding
- 2 收编装置
Rectifying device
- 3 双模切工位
Double die cutting station
- 4 分切装置
Slitting device



产品特点 Product features

1. 本机采用带型传动，全磁粉恒力控制。
2. 收料双轴旋转装置。
3. 双工位模切装置。
4. 手脚共用启动刹车按钮。

1. This machine adopts belt type transmission, all magnetic powder constant force control.
2. Receiving double shaft rotating device.
3. Double position die-cutting device.
4. Hands and feet start brake button.



主要技术参数 Main Technical Parameters

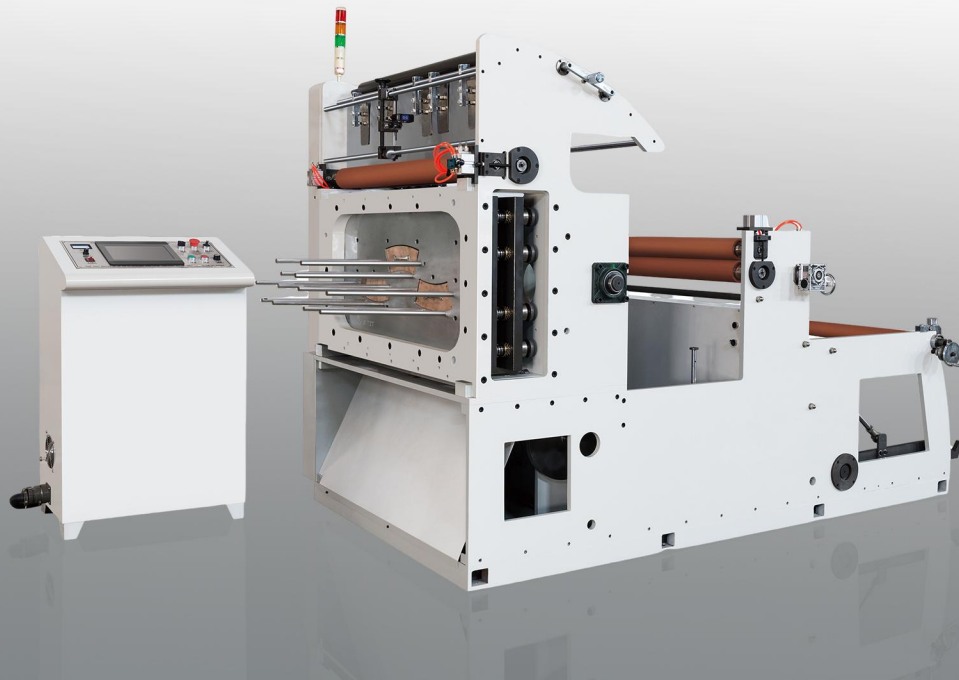
型号	Model	HMQ-320YC
分切速度	Cutting speed	120 m/min
模切速度	Die cutting speed	80 m/min
最大进料宽度	Max. feed width	330mm
最大模切尺寸	Max. die size	180-380mm
旋转收料直径	Rotating diameter	200mm
最大放卷直径	Max. unwinding diameter	600mm
电压	Voltage	220V±10%
总功率	Total power	4.5kw
总气压	Total pressure	0.6mp
定位精准	Positioning accuracy	±0.15mm
重量	Weight	1500kg
外形尺寸	Outline dimension	2500*1200*1600mm

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.

HCQ-850A

全自动纸杯冲切机

High Speed Punching Machine For Paper Cup



主要技术参数 Main Technical Parameters

型号	Model	HCQ-850A
冲切速度	Punching speed	180-200 times/min
最大进料宽度	Max. feed width	860mm
最大放卷直径	Max. unwinding diameter	1400mm
最大模切宽度	Max. die width	400*850mm
定位精准	Accurate positioning	±0.15mm
最大堆垛长度	Max. stacking length	400mm
气压	Pressure	0.8mp
电压	Voltage	380v ±
总功率	Total power	8.5kw
重量	Weight	3500kg
外形尺寸	Outline dimension	3500*1600*2000mm

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.

HMQ-320YW

手环模切机

Tyvek wristband die cutting machine



产品特点 Product features

这个机器专门用于将高密度聚乙烯纤维材料 (Tyvek) 切割成腕带的新设计。它适用于切割毛毡和底色Tyvek 材料。模切、涂胶、输出可一步完成。具有纠偏装置、热熔胶系统、轮转模切站、输送带等功能。该机具有结构紧凑、速度快、效率高、操作方便、运行平稳等特点。



It is new designs for specialized in cutting high density polyethylene fiber material(Tyvek) into wristband. It suitable for cut blank and base color Tyvek material. Die cutting, gluing and output can be finished in one process. It has function of web guide, hot melt glue system, rotary die cutting station, conveyor.The machine has the characteristics of compact structure, fast speed, high efficiency, easy operation,steady running etc.

主要技术参数 Main Technical Parameters

型号	Model	HMQ-320YW
模切速度	Die cutting speed	30m/min
材料宽度	Maximum web width	320mm
最大放卷直径	Unwind roll diameter	600mm
模切精度	position accuracy	±0.15mm
总功率	Total power	10KW
电压	Voltage	380V,3phase
机器尺寸	Machine dimension	4200X1300X1700 mm

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.

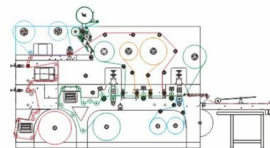


HRY-320M 2色

多工位印刷机
Multi Station Press



- 1 放料光眼纠偏
Discharge optical eye correction
- 2 印刷组
Printing group
- 3 UV烘干
UV Dry
- 4 贴标装置
Labeling device
- 5 模切组
Die cutting group
- 6 接纸平台
Paper receiving platform



产品特点 Product features

1. 采用陶瓷网纹辊传墨, 停机时自动脱离印刷辊。
2. 每组单独的360°周向对版装置及独立的烘干系统。
3. 收、放均采用磁粉制动、磁粉离合(自动恒张力控制)。
4. 本机采用进口变频无极调速。
5. 本机设计有停机时自动脱离墨辊, 及材料停机功能。
6. 本机功能齐全, 从上料、纠偏、冷烫、印刷、覆膜、模切、分条、收料、断张均一次完成。
7. 本机配有多工位模切、多层复合装置, 还配有贴标功能。

适合多层复合模切产品。

1. The use of ceramic anilox roller inking, automatic shutdown from the printing roller.
2. Each group of 360 degrees to the circumference of the plate device and independent drying system.
3. The collection and use of magnetic powder brake, magnetic powder clutch (automatic constant tension control).
4. The machine adopts imported frequency conversion stepless speed regulation.
5. This machine is designed with automatic roll out of shutdown, and lack of material stop function.
6. This machine is fully functional, from feeding, correcting, printing, die-cutting, perm, peritoneum,Points, receiving, breaking a uniform completion.
7. The machine is equipped with multi station die cutting, multi-layer composite device, also has a labeling function, Suitable for multilayer composite film cutting products.

主要技术参数 Main Technical Parameters

印刷速度	Printing speed	50-60m/min
印刷色数	Printing chromatic number	2 colors
最大印刷宽度	Max. printing width	410mm
进料宽度	Feed width	320mm
最大放卷直径	Max. unwinding diameter	600mm
最大收卷直径	Max. winding diameter	600mm
最大印刷尺寸	Max. print size	180-380mm
套印精度	Overprint precision	±0.15mm
电压	Voltage	380V±10%
总功率	Total power	20kw
总气压	Total pressure	0.6MP
重量	Weight	2800kg
外形尺寸	Outline dimension	6000×1300×2650mm

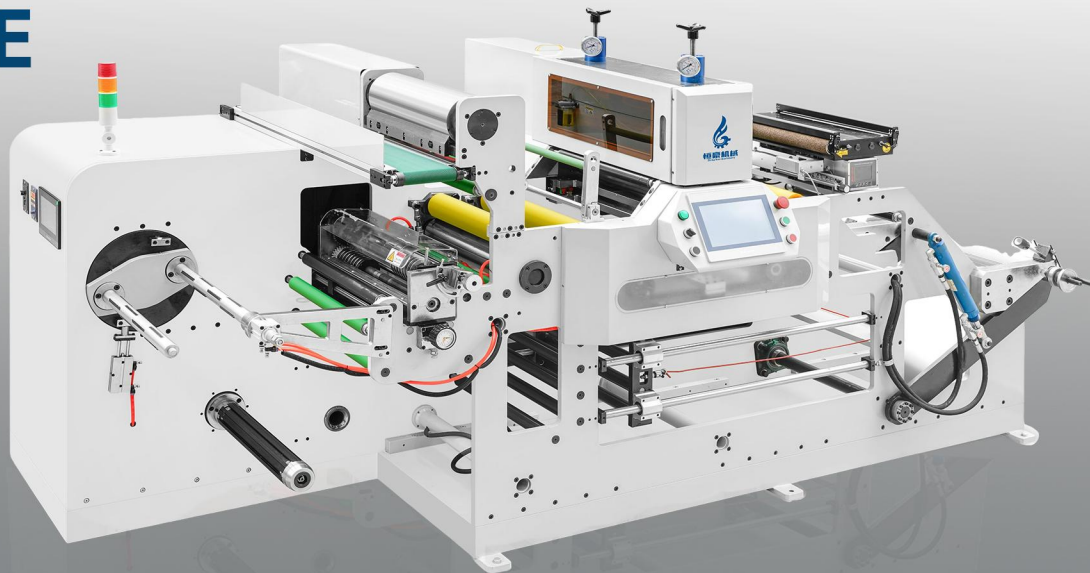
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全伺服间歇模切机旋转双收

Full servo semi rotary die cutting machine with slitting and turret rewinding

HMQ-350JE



产品特点 Product features

间歇式半轮转模切机是一种新产品，它配备了伺服电机运动控制系统，并配有霍准传感器来布置高精度的轮转模切系统。本机适用于预印标签。放卷、圆压圆模切、分切、复卷一次完成。它可以以半轮转模式运行。也可以以全轮转模式运行。平回转时，机器可以倒退，无需针对不同的标签更换不同的磁辊。只需要更换柔性模具。该机器配备了导向装置，可以平稳地引导材料。该机器具有结构紧凑、速度快、效率高、操作方便、分切准确、运行平稳等特点。

Intermittent Semi-rotary die cutting is a new product, it equipped with Servo Motor motion control system, and register sensor to arrange high accurate rotary die-cutting system. This machine is applicable to pre-printed labels. Unwind, rotary die-cutting, slitting and rewinding can be finished in one process. It can be run with semi-rotary mode as well as full rotary mode. With semi-rotary time, the machine doesn't need to change different magnetic cylinders for different labels because it can go backward. Only flexible die is required to be changed. The machine was equipped with web guiding to guide the material smoothly. The machine has the characteristics of compact structure, fast speed, high efficiency, easy operation, accurate slitting, steady running etc.

主要技术参数 Main Technical Parameters

型号	Model	HMQ-350JE
最大的材料宽度	Maximum web width	350mm
最大放卷直径	Maximum unwinding diameter	800mm
最大收卷直径	Maximum rewinding diameter	600mm
最大半轮转模切速度	Die cutting speed (semi-rotary)	50m/min
最大全轮转模切速度	Die cutting speed (rotary)	120m/min
最大分切速度	Maximum slitting speed	120m/min
模切长度（间歇模式）	die cutting length (Semi-rotary)	476mm(namely 150T)
模切长度（全轮转）	die cutting length (full rotary)	570mm(namely 180T)
模切定位	Die cutting positioning way	Color sensor
标配磁性辊	Standard magnetic cylinder	150T (476mm)
分切宽度	Slitting device	12-350mm
电压	Voltage	380V+N+PE
机器尺寸	Machine dimension	2200x1300x1500mm
机器重量	Machine weight	1600kg

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.



HMQ-350JA

全伺服间歇模切机

Full servo intermittent die cutting machine



产品特点 Product features

间歇式半轮转模切机是一种新产品，它配备了伺服电机运动控制系统，并配有高精度传感器来布置高精度的轮转模切系统。本机适用于预印标签。放卷、圆压圆模切、分切、复卷一次完成。它可以以半轮转模式运行。也可以以全轮转模式运行。半轮转时，机器可以倒退，无需针对不同的标签更换不同的磁辊。只需要更换柔性模具。该机器配备了导向装置，可以平稳地引导材料。该机器具有结构紧凑、速度快、效率高、操作方便、分切准确、运行平稳等特点。



Intermittent Semi-rotary die cutting is a new product, it equipped with Servo Motor motion control system, and register sensor to arrange high accurate rotary die-cutting system. This machine is applicable to pre-printed labels. Unwind, rotary die-cutting, slitting and rewinding can be finished in one process. It can be run with semi-rotary mode as well as full rotary mode. With semi-rotary time, the machine doesn't need to change different magnetic cylinders for different labels because it can go backward. Only flexible die is required to be changed. The machine was equipped with web guiding to guide the material smoothly. The machine has the characteristics of compact structure, fast speed, high efficiency, easy operation, accurate slitting, steady running etc.

主要技术参数 Main Technical Parameters

型号	Model	HMQ-350JA
最大的材料宽度	Maximum web width	350mm
最大放卷直径	Maximum unwinding diameter	600mm
最大收卷直径	Maximum rewinding diameter	600mm
最大半轮转模切速度	Die cutting speed (semi-rotary)	50m/min
最大全轮转模切速度	Die cutting speed (rotary)	120m/min
最大分切速度	Maximum slitting speed	120m/min
模切长度（间歇模式）	die cutting length (Semi-rotary)	476mm(namely 150T)
模切长度（全轮转）	die cutting length (full rotary)	570mm(namely 180T)
模切定位	Die cutting positioning way	Color sensor
标配磁性辊	Standard magnetic cylinder	150T (476mm)
分切宽度	Slitting device	12-350mm
电压	Voltage	380V+N+PE
机器尺寸	Machine dimension	2200x1300x1500mm
机器重量	Machine weight	1600kg

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.



HMQ-350PG

全自动高速模切机
High Speed Die Cutting Machine



产品特点 Product features

纸张不干胶商标、胶带制品的模切。该机是全轮转高速度筒商标印刷机、柔性版印刷机、卫星式印刷机、PS 版印刷机、间歇式印刷机的最佳配套设备。

It used for die cutting adhesive label, adhesive tape product, this machine is best working with high speed roll feeding label printing machine, flexo printing machine, central drum type flexo printing machine, ps printing machine, batch type printing machine.



主要技术参数 Main Technical Parameters

型号	Model	HMQ-350PG
最大放卷宽度	Max. Feeding width	350mm
模切面积	No.1 cutting area	350*350mm
最高速度	Max. speed	400times/min
最大米数	Max. length of meter	60m/min
模切精度	Position accuracy	±0.10mm
最大放卷直径	Max. unwinding diameter	800mm
最大收卷直径	Max. rewinding diameter	800mm
机器尺寸	Size(L*W*H)	3300*1400*1600mm
电压	Voltage	380v,3phase
总功率	Total power	11kw
机器重量	Weight	2800kg

可根据客户要求定制不同规格 / According to customer requirements customize different specifications.



More Supporting Products

更多配套产品



HRy-320 4色柔版印刷机 4 Color Flexo Printing Machine

印刷速度	Printing speed	50m-80m/min
最大印刷宽度	Max. printing width	120mm
材料厚度	Feed width	130mm
最大收卷直径	Max. unwinding diameter	600mm
最大收卷直径	Max. winding diameter	600mm
最大印刷尺寸	Max. printing size	175-180mm
印刷精度	Printing precision	±0.15mm
电压	Voltage	380V±10%
总功率	Total power	0.4kW
重量	Weight	2500kg
外形尺寸	Outline dimension	2700×1200×2200mm



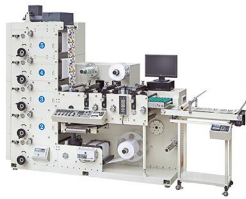
HRy-320 6色UV柔版印刷机 6 Color UV Flexo Printing Machine

印刷速度	Printing speed	50m-80m/min
最大印刷宽度	Max. printing width	120mm
材料厚度	Feed width	130mm
最大收卷直径	Max. unwinding diameter	600mm
最大收卷直径	Max. winding diameter	600mm
最大印刷尺寸	Max. printing size	175-180mm
印刷精度	Printing precision	±0.15mm
电压	Voltage	380V±10%
总功率	Total power	1.5kw
重量	Weight	1500kg
外形尺寸	Outline dimension	2700×1200×2200mm



HRy-320 2色柔版印刷机 2 Color Flexo Printing Machine

印刷速度	Printing speed	50m-80m/min
最大印刷宽度	Max. printing width	120mm
材料厚度	Feed width	130mm
最大收卷直径	Max. unwinding diameter	600mm
最大收卷直径	Max. winding diameter	600mm
最大印刷尺寸	Max. printing size	175-180mm
印刷精度	Printing precision	±0.15mm
电压	Voltage	380V±10%
总功率	Total power	0.4kW
重量	Weight	2500kg
外形尺寸	Outline dimension	2700×1200×2200mm



HRy-320 5色柔版印刷机 5 Color Flexo Printing Machine

印刷速度	Printing speed	50-60 m/min
印刷色数	Printing chromatic	5 colors
材料宽度	Feed width	130mm
最大收卷直径	Max. unwinding diameter	600mm
最大收卷直径	Max. winding diameter	600mm
最大印刷尺寸	Max. print size	180-330mm
套印精度	Overprint precision	±0.15mm
电压	Voltage	380V/10%
重量	Weight	2500kg
外形尺寸	Outline dimension	2500*1200*2600mm



HRy-320 1色金属印刷机 1 Color Cold Stamping Printing Machine

印刷速度	Printing speed	50m-60m/min
最大印刷宽度	Max. printing width	120mm
材料厚度	Feed width	130mm
最大收卷直径	Max. unwinding diameter	600mm
最大收卷直径	Max. winding diameter	600mm
最大印刷尺寸	Max. printing size	175-180mm
最大套印精度	Max. sliding width	120-180mm
电压	Voltage	380V±10%
总功率	Total power	1.5kw
重量	Weight	0.4kW
重量	Weight	1500kg
外形尺寸	Outline dimension	2700×1200×2200mm

HFQ-320 双轴旋转分切机 Two Axis Rotary Slitter Machine

分切速度	Cutting speed	120m/min
最大卷材厚度	Max. feed width	130mm
最大收卷直径	Max. winding diameter	200mm
最小分切厚度	Min. cut width	15mm
电压	Voltage	220V±10%
总功率	Total power	2.5kw
定位精度	Positioning accuracy	±0.15mm
重量	Weight	1500kg
外形尺寸	Outline dimension	1000×1000×1300mm



HFQ-320 简单分切机 Simple Slitter Machine

分切速度	Cutting speed	120m/min
最大卷材厚度	Max. feed width	130mm
最大收卷直径	Max. winding diameter	100mm
最大收卷直径	Max. unwinding diameter	600mm
最小分切厚度	Min. cut width	15mm
电压	Voltage	220V±10%
总功率	Total power	2.5kw
定位精度	Positioning accuracy	±0.15mm
重量	Weight	600kg
外形尺寸	Outline dimension	1200×1100×1400mm

HFQ-1200 宽幅分切机 Wide Slitter Machine

收卷最大直径	Max. diameter of unwinding	Φ800mm
收卷最大直径	Max. width of unwinding	1200mm
分切材料厚度	Cutting width	300-1200mm
分切厚度	Cutting thickness	0.05-0.8mm
收卷最大直径	Max. diameter of take-up	Φ400mm
机械速度	Mechanical speed	150m/min
套印精度	Error correction error	±0.5mm
张力控制方式	Tension control mode	自力/气力/液压
机器重量	Machine weight	2500kg
外形尺寸	Outline dimension	3000mm



HH 贴板机 Plate Mounting Machine

型号 Model	最大卷材长度 Max. roll length	最大卷材宽度 Max. roll circumference (mm)	设备尺寸 Dimensions L*W*H (mm)	重量 Weight (kg)
HH-320	320	800	920*600*1650	140
HH-650	650	800	1050*600*1650	200
HH-1000	1000	1200	1500*600*1650	280
HH-1200	1200	1200	1700*600*1650	320
HH-1300	1300	1200	1800*700*1650	340
HH-1500	1500	1200	2100*700*1650	400
HH-1800	1800	1200	2400*700*1650	460



HH-320 平台式复卷机 Platform Type Rewinder Machine

检测平台面积	Detection platform area	320×1000mm
最大收卷直径	Maximum down diameter	450mm
速度	Speed	40m/min
电机电压功率	Motor voltage and power	1.5kw
机器包装尺寸	Machine packing dimensions	1800×840×1200mm
重量	Weight	250kg

HH 柔版晒版机 Flexo Plate Making Machine

型号 Model	晒版面积 Printer area	晒版尺寸 (宽×高) Measurement(w×h)	功率 power
ZK-400	400×120mm	710×410×1050mm	2.2kw
ZK-600	600×400mm	860×710×1050mm	2.3kw
ZK-800	800×600mm	1090×910×1150mm	3.5kw
ZK-900	900×600mm	1190×910×1150mm	3.7kw
ZK-1000	1000×600mm	1290×910×1150mm	3.9kw
ZK-1200	1200×600mm	1490×910×1150mm	3.9kw
ZK-1210	1200×1000mm	1490×1310×1150mm	4.2kw

HH-500 低轴切管机 Paper Core Cutting Machine

切割速度	Cutting speed	50-200mm
切割厚度	Max. material width	120mm
切割重量	Max. material diameter	120mm
切割方式	Max. winding diameter	切割管 Paper tube rotation
重量	weight	300kg
总功率	Total power	1kw
送料方式	Up and down material method	手动 Manual
尺寸	Outline dimension	1200×500×800mm

